

Delta Controller Checklist

Start up the CNC

- ☐ Set the gantry against the hard stops
- ☐ Turn the power on
- ☐ Home the system
- ☐ Warm up the spindle

Set up to run a Horizontal Workstation G Code program

- ☐ Select the Horz Table workstation
- ☐ Select a Work Offset (G54 - G58)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ *Set up the Smart Tool for Multiple Tools (material surface, or bed surface)
- ☐ Ensure that the Smart Tool is ON
- ☐ *Set up the cutting tools in the tool stations
- ☐ Open the G Code program
- ☐ Start the program

Set up to run a Vertical Workstation G Code program

- ☐ Select the Vert Table workstation
- ☐ Select a Work Offset (G59 - G59.4)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ *Set up the Smart Tool for Multiple Tools (material surface)
- ☐ Ensure that the Smart Topol is ON
- ☐ *Set up the cutting tools in the tool stations
- ☐ Open the G Code program
- ☐ Start the program

Set up to run a Turning Workstation G Code program

- ☐ Select the Turning Workstation
- ☐ *Select a Work Offset (G59.5 - G59.9)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ Ensure that the Smart Tool is ON
- ☐ *Set up the cutting tools in the tool stations
- ☐ Open the G Code program
- ☐ Start the program

*Optional